

Work Order ID 50718

July 21, 2009 11:45:44 AM



Page 1

Item ID: D3370-041
Revision ID: C
Item Name: Pedal Lock Assembly

Accept



Setup Start



Stop



Start Date: 7/22/09 Start Qty: 6.00
Required Date: 7/27/09 Req'd Qty: 6.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:  Date:
QC: Date:


Tooling: Date:
SPC (Y/N): Date:

Run Start
Stop




| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3370 | Rev C |


| | | | | | | | | | |
|---|-----------|------|--|--|--|--|--|--|--|
| 100 | Pick Kit | 0.00 | | | | | | | |
|  | Packaging | 0.00 | | | | | | | |
| | Packaging | | | | | | | | |

Memo

| | | | | | | | | | |
|---|-----------|------|--|--|--|--|--|--|--|
| 110 | | 0.00 | | | | | | | |
|  | Small Fab | 0.00 | | | | | | | |
| | Small Fab | | | | | | | | |

Memo

1- assemble per dwg

| | | | | | | | | | |
|---|---|------|--|--|--|--|--|--|--|
| 120 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
|  | QC | 0.00 | | | | | | | |
| | Quality Control | | | | | | | | |

Memo

Ep 09/07/28 (6)

Ep 09/07/29 (6)

=> S on 1/2/09

(48) 6

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Page 2

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Revision ID: C
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Accept

Setup Start

Stop

Start Date: 7/22/09 Start Qty: 6.00

Required Date: 7/27/09 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:
QC: Date:

Tooling: Date:
SPC (Y/N): Date:

Run Start
Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 492

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/30

30-07-09 BL

9/7/30

@ 50

Picklist Print

July 21, 2009 11:45:44 AM

Work Order ID: 50718

Parent Item: D3370-041RevC

Parent Item Name: Pedal Lock Assembly





Comments:

Start Date: 7/22/09

Required Date: 7/27/09

Start Qty: 6.00

Required Qty: 6.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|---|---------------|----------------|--------|
| X D3370-051RevC  | | Manufactured | No | | | 100 | Each | 0.0000 | 6.0000 | | | |
| Pedal Lock Assembly | | | | | | 350779 | | |  | | 9/509/07/29 | |
| D3384-041RevB  | | Manufactured | No | | | 100 | Each | 13.0000 | 6.0000 | | | |
| Cyclic Sock Assembly | | | | | | | | |  | | 9/509/07/28 | |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

44311

1

47425

12

HX-81

Purchased

No

100

Each

29.0000

6.0000



1/4"-20 SHCS 3/8" long



9/509/07/28

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

29

110383

29

6

Picklist Print

July 21, 2009 11:45:44 AM

Work Order ID: 50718

Parent Item: D3370-041RevC

Parent Item Name: Pedal Lock Assembly



Comments:

Start Date: 7/22/09

Required Date: 7/27/09

Start Qty: 6.00

Required Qty: 6.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--|---------------|--------------------|--------|
| AN960-416  Washer | | Purchased | No | | | 100 | Each | 200.0000 | 12.0000  | | <i>EP 09/07/28</i> | |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

200

111808

167

19356

7

5519

26

D

8 7 6 5 4 3 2 1

△
C

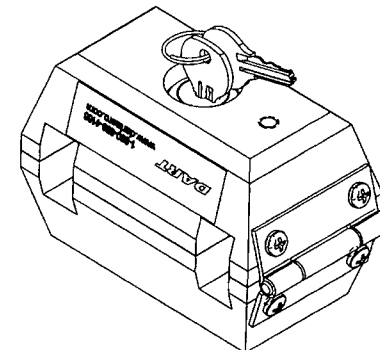
| Qty. -041 | Qty. -051 | PART NUMBER | DESCRIPTION |
|--------------|--------------|-------------------------------------|------------------------------|
| X | | D3370-041 | TAIL ROTOR DISABLING KIT |
| 1 | X | D3370-051 | PEDAL LOCK |
| 1 | | D3384-041 | CYCLIC SOCK |
| 1 | | HX-81 | 1/4-20 SOCKET HEAD CAP SCREW |
| 2 | | AN960-416 | WASHER |
| 1 | | D2728-7 | LABEL |
| 1 | | D3370-1 | BASE |
| 1 | | D3370-3 | COVER |
| 1 | | D3373-5 | CAM LOCK ASSY |
| 1 | | D3385-3 | HINGE |
| 2 | | φ 3/16 X 0.50 GROUND STUD DOWEL PIN | GROUND STUD DOWEL PIN |
| 4 | | AN526C832R6 | SCREW |

W/o 50718

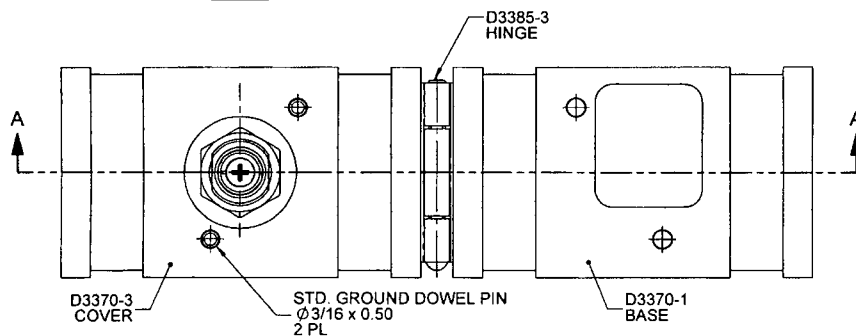
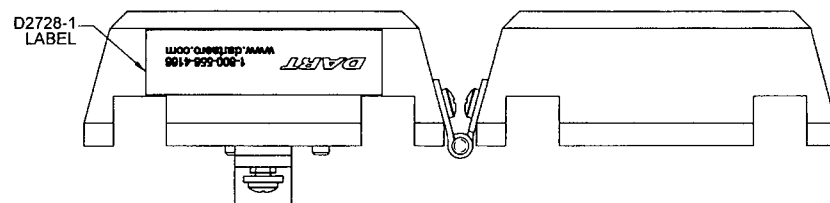
RELEASED
08.07.11

| | | | |
|------------|---|---|--------------|
| C | SHEET 1 ADDED P/L. ADDED -041 TO P/L (SEE NCR 264). DRAWING TRANSFERRED TO "B" SIZE FORMAT. REFORMATTED TO CURRENT STANDARDS. | AJS | 08.07.11 |
| B | D3385-3 WAS D3385-1 | MB | 05.03.22 |
| A | NEW ISSUE | RF | 04.12.15 |
| REV | DESCRIPTION | BY | DATE |
| DESIGN | MB | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3370 | SHEET 1 OF 4 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | PEDAL LOCK | NTS |
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8 7 6 5 4 3 2 1



SECTION A-A








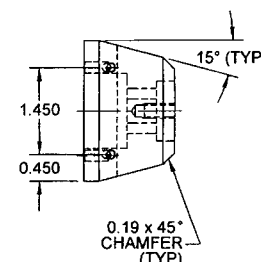
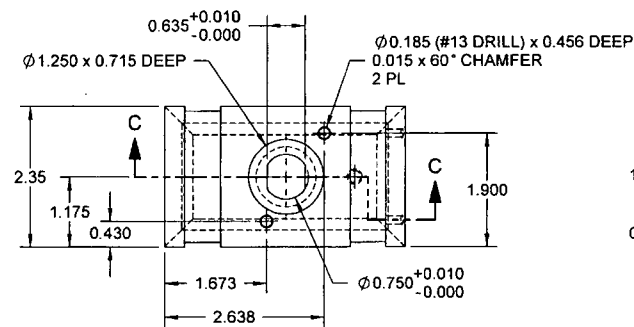
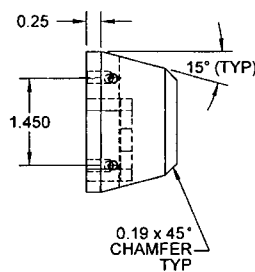
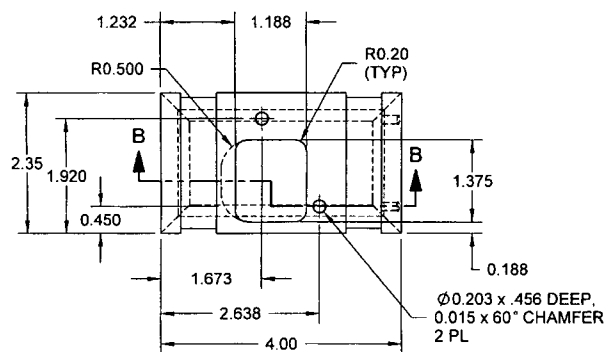
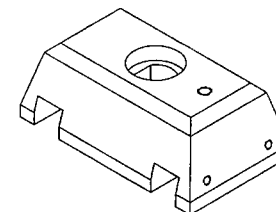
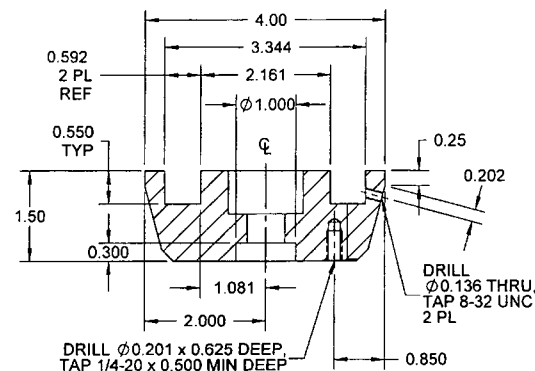
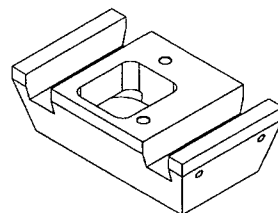
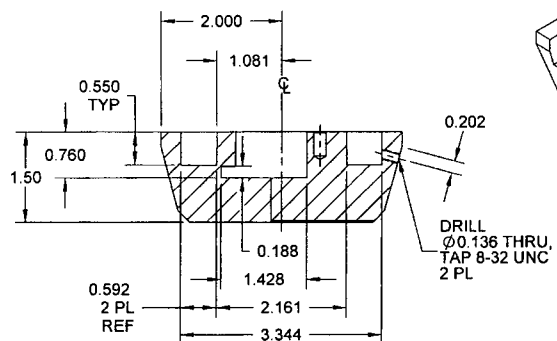
D3370-051 PEDAL LOCK ASSEMBLY

1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.75 lbs

50718

RELEASE
06-07-16

| | | | |
|------------|---|--|--|
| DESIGN | MB | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED |  | DRAWING NO. | REV.  |
| MFG. APPR. |  | D3370 | SHEET 2 OF 2 |
| APPROVED |  | TITLE | SCALE |
| DE APPR. |  | PEDAL LOCK | NT |
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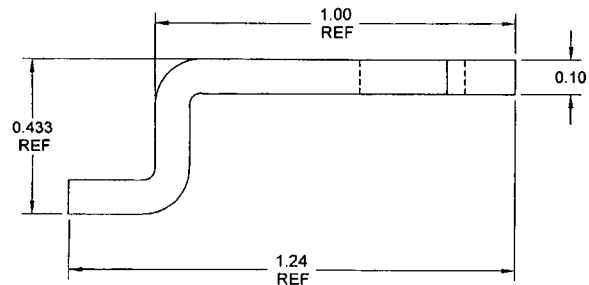
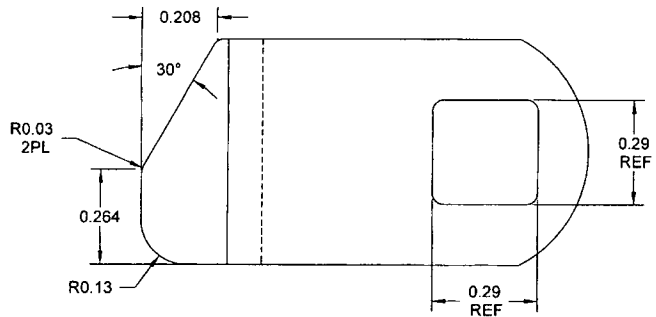
NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) REF. DART SPEC. M6061T6B
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

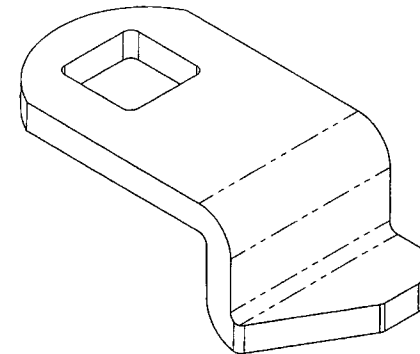
50718

| | | | |
|--|----------|--|--------------|
| DESIGN | MB | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3370 | SHEET 3 OF 4 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | PEDAL LOCK | NTS |
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RELEASED



D3370-5 CAM



50718

RELEASED
78014

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

| | | | |
|--|----------|--|--------------|
| DESIGN | MB | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3370 | SHEET 4 OF 4 |
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